



GRILLES & FRAMES FOR TRENCH HEATERS



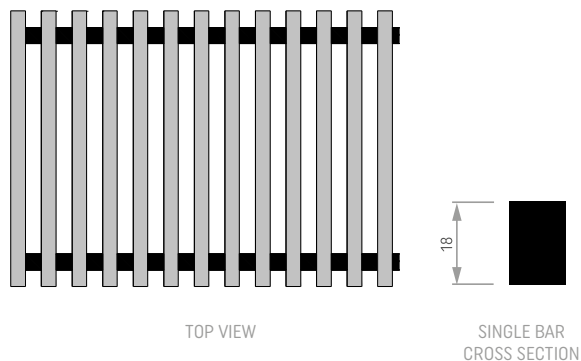
CONTENTS

Wooden grilles	3
Aluminium grilles	6
Stainless steel grilles	17
Laser cut grilles	19
Aluminium frames	21
Corner options	23



WOODEN GRILLES

Roll-up wooden grille (made of natural wood)



Cross-bar grille made of natural wood (unvarnished).

STANDARD:

- spacers 13 mm;
- distance between the bars - 13 mm;
- spacers made of black PVC.

OPTION:

Spacers are available in other colours and sizes:

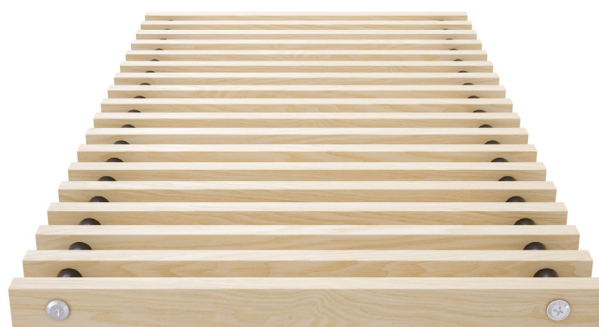
- wooden spacers (beech) 17 mm;
- black spacers 17 mm, 8 mm made of PVC.

Maximum length of one grille section is 6.0 m.

It is possible to make a corner grille for corner section of the heaters at angle of 90° (herringbone shape). The corner grille can be made only if it is ordered with a heater at the same time.

To see other available corner options, go on page 23.

GRILLE TYPE	COLOUR	ORDER CODE
Roll-up wooden grille	Oak	ZD-1,8/B/L
	Ash	ZJ-1,8/B/L
	Beech	ZB-1,8/B/L
	Sapeli	ZS-1,8/B/L



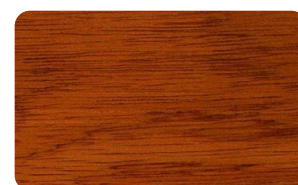
OAK



ASH



BEECH



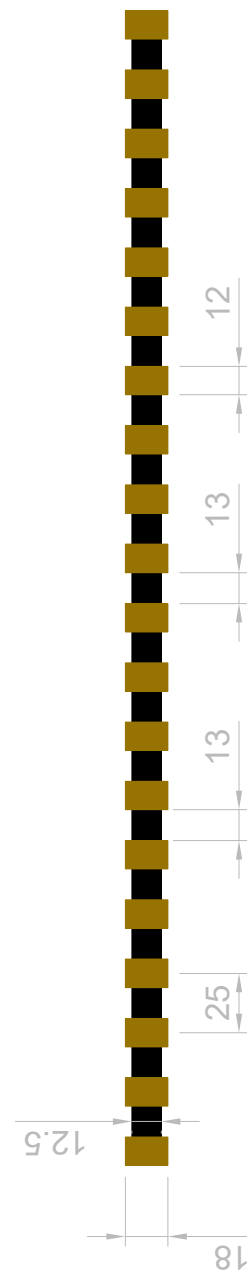
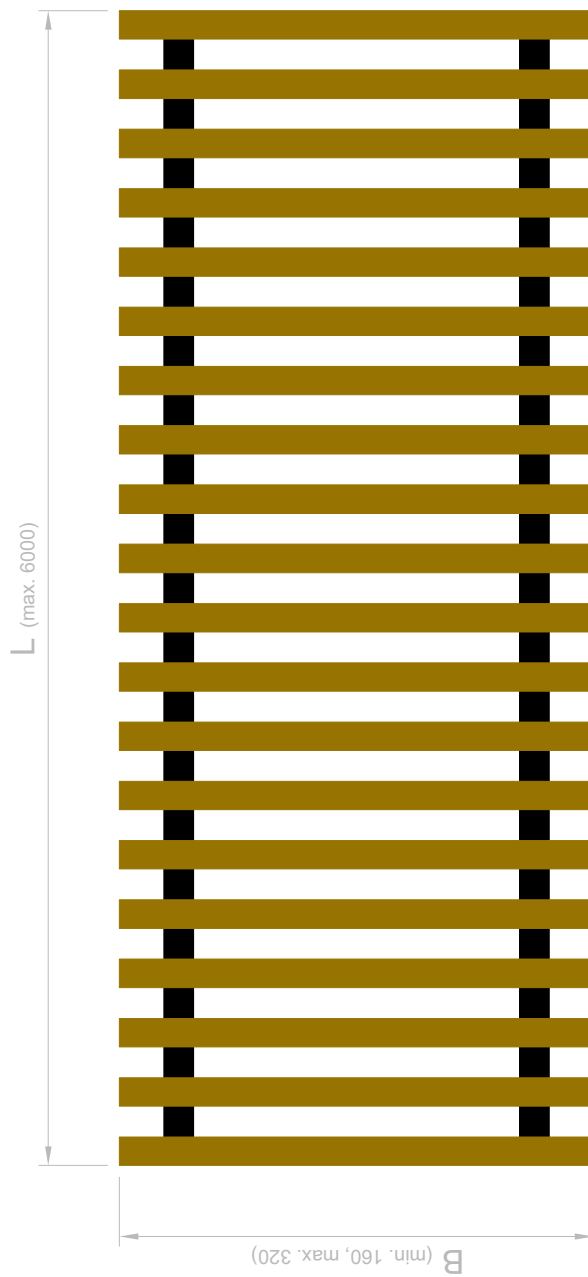
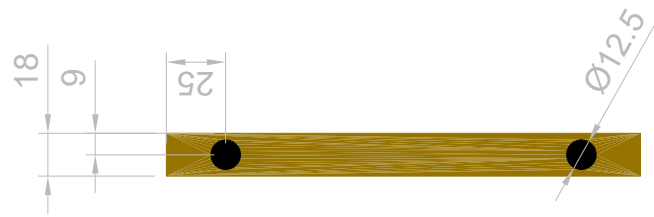
SAPELI



WOODEN GRILLES

Roll-up wooden grille - technical drawings

Roll-up wooden grille - 13 mm black PVC spacers

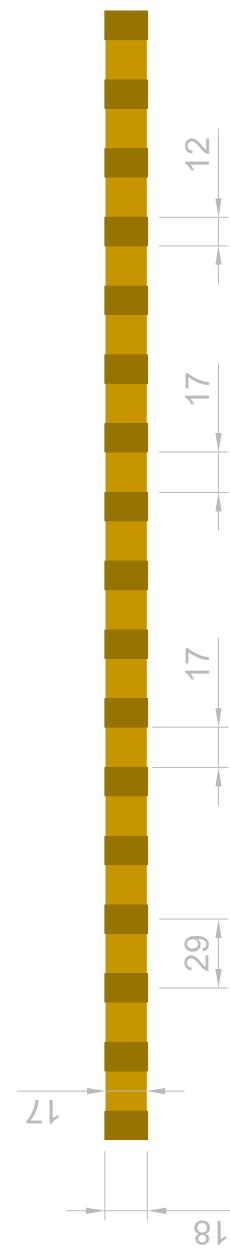
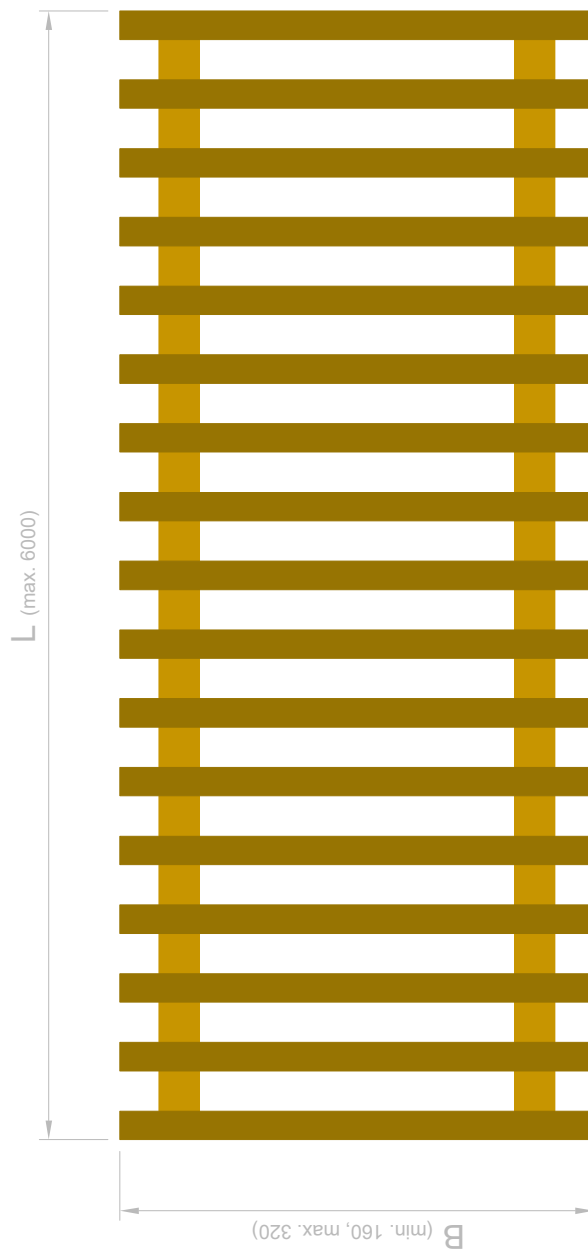
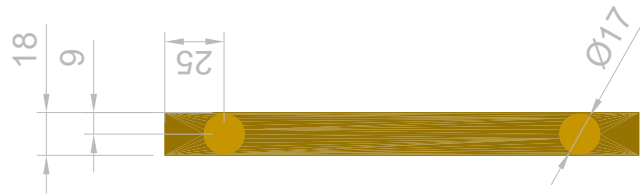




WOODEN GRILLES

Roll-up wooden grille - technical drawings

Roll-up wooden grille - 17 mm wooden (beech) spacers





ALUMINIUM GRILLES

Roll-up grille, double T-bar profile

Cross-bar grille made of aluminium – double T-bar profile.

The grille is available in two versions:

- natural aluminium;
- anodized aluminium.

STANDARD:

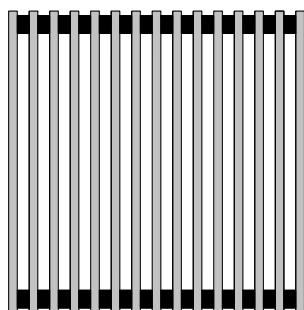
- spacers 17 mm;
- distance between the bars - 13 mm;
- spacers made of black PVC.

OPTION:

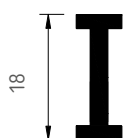
Spacers are available in other colours and sizes:

- black spacers 13 mm made of PVC (8 mm distance between the bars);
- grey spacers 17 mm, 13 mm made of PVC (13 mm, 8 mm distance between the bars).

Maximum length of one grille section is 6.0 m.



TOP VIEW



SINGLE BAR
CROSS SECTION

GRILLE TYPE	COLOUR	ORDER CODE
Roll-up grille, double T-bar profile – natural aluminium	Natural aluminium	ZDW-1,8/B/L
	Satin	ZADWS-1,8/B/L
Roll-up grille, double T-bar profile – anodized aluminium	Stainless steel	ZADWST-1,8/B/L
	Gold	ZADWZ-1,8/B/L
	Black	ZADWC-1,8/B/L



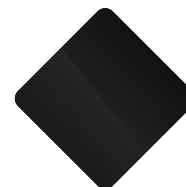
SATIN



STAINLESS STEEL



GOLD



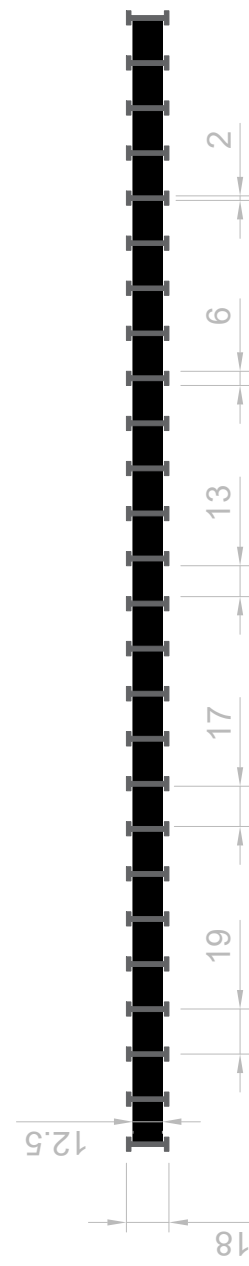
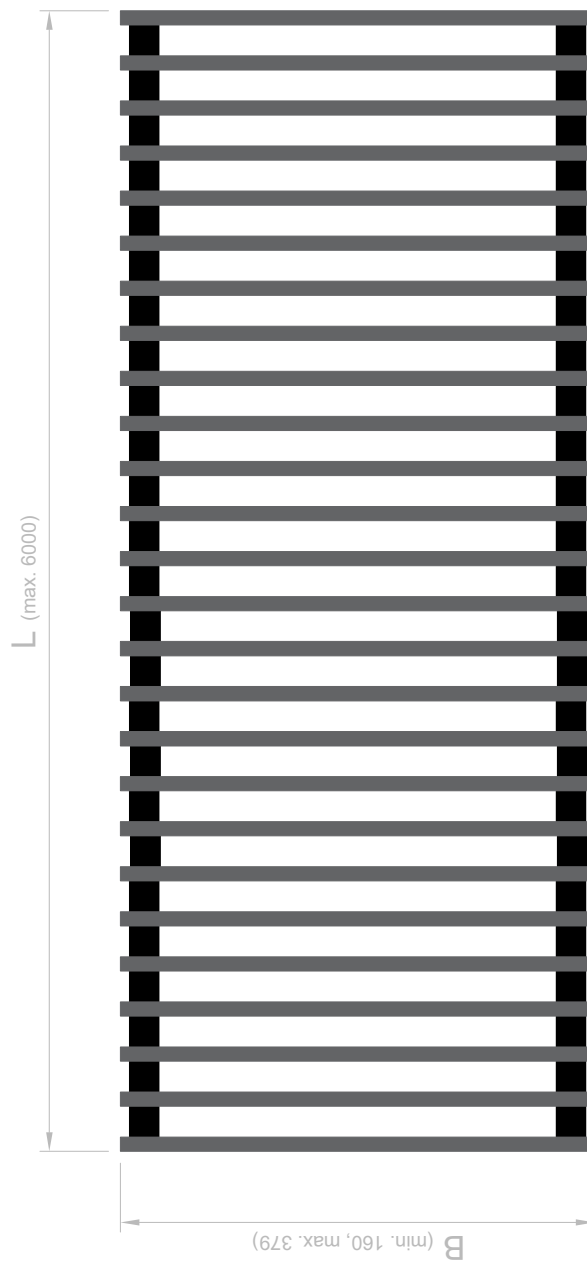
BLACK



ALUMINIUM GRILLES

Roll-up grille, double T-bar profile - technical drawings

Roll-up aluminium grille, Double T-bar profile - 17 mm black spacers, 2 springs

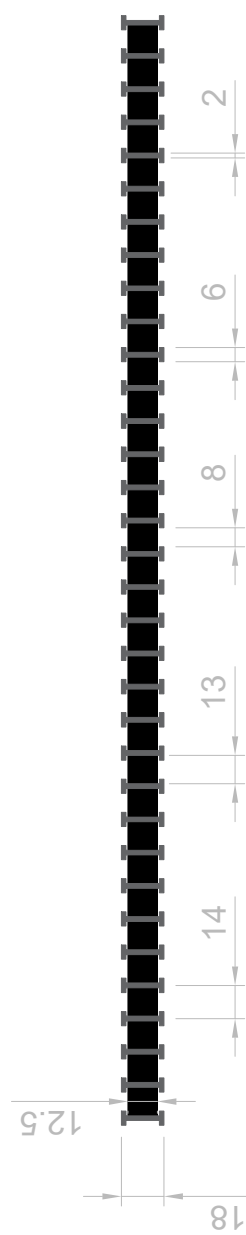
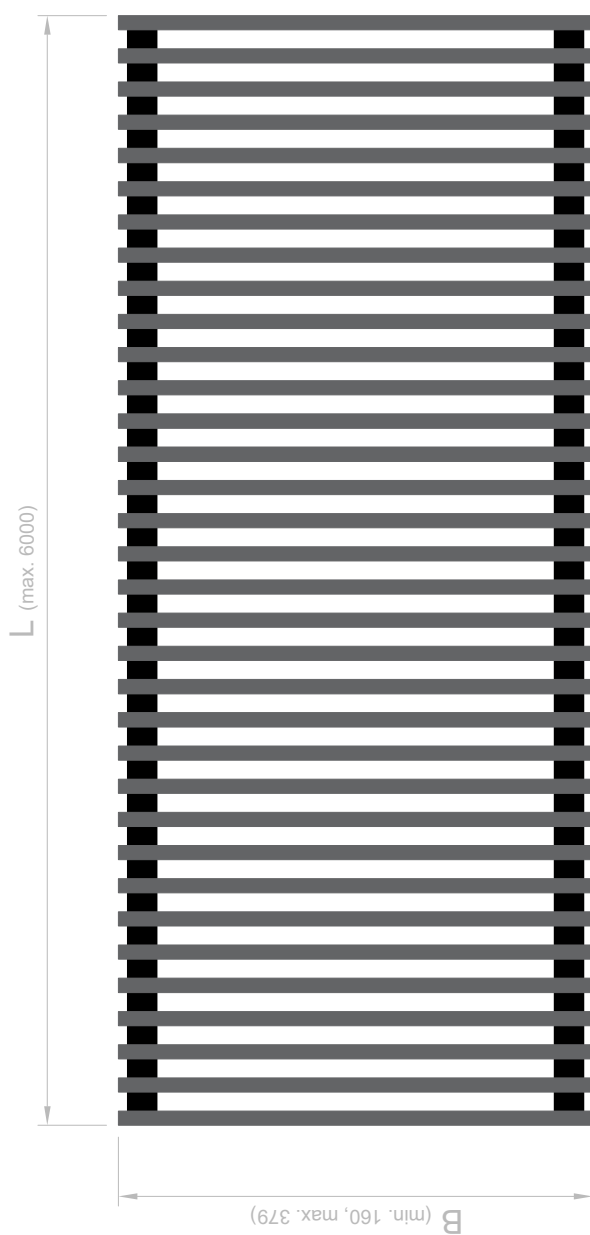




ALUMINIUM GRILLES

Roll-up grille, double T-bar profile - technical drawings

Roll-up aluminium grille, Double T-bar profile - 13 mm black spacers, 2 springs

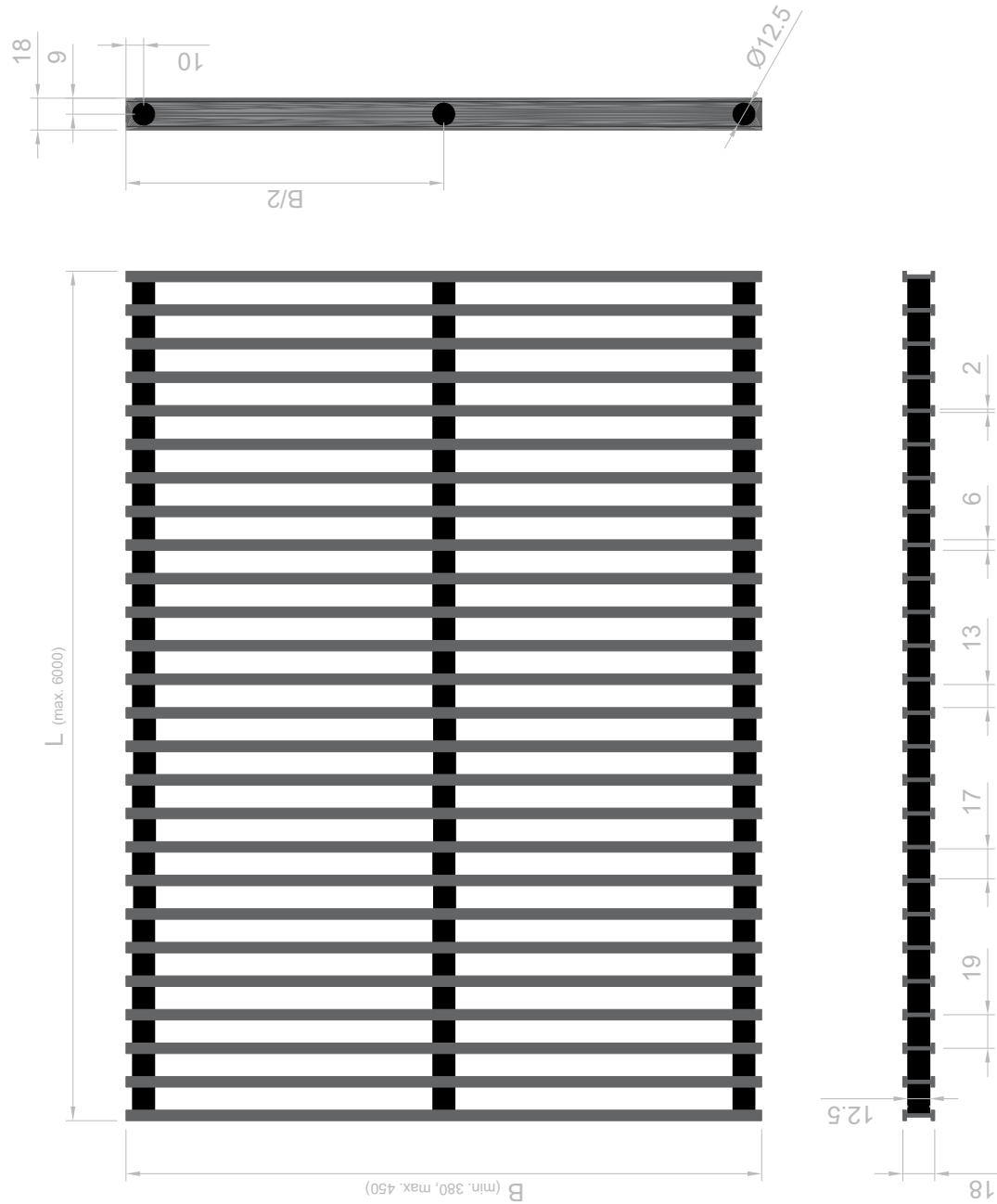




ALUMINIUM GRILLES

Roll-up grille, double T-bar profile - technical drawings

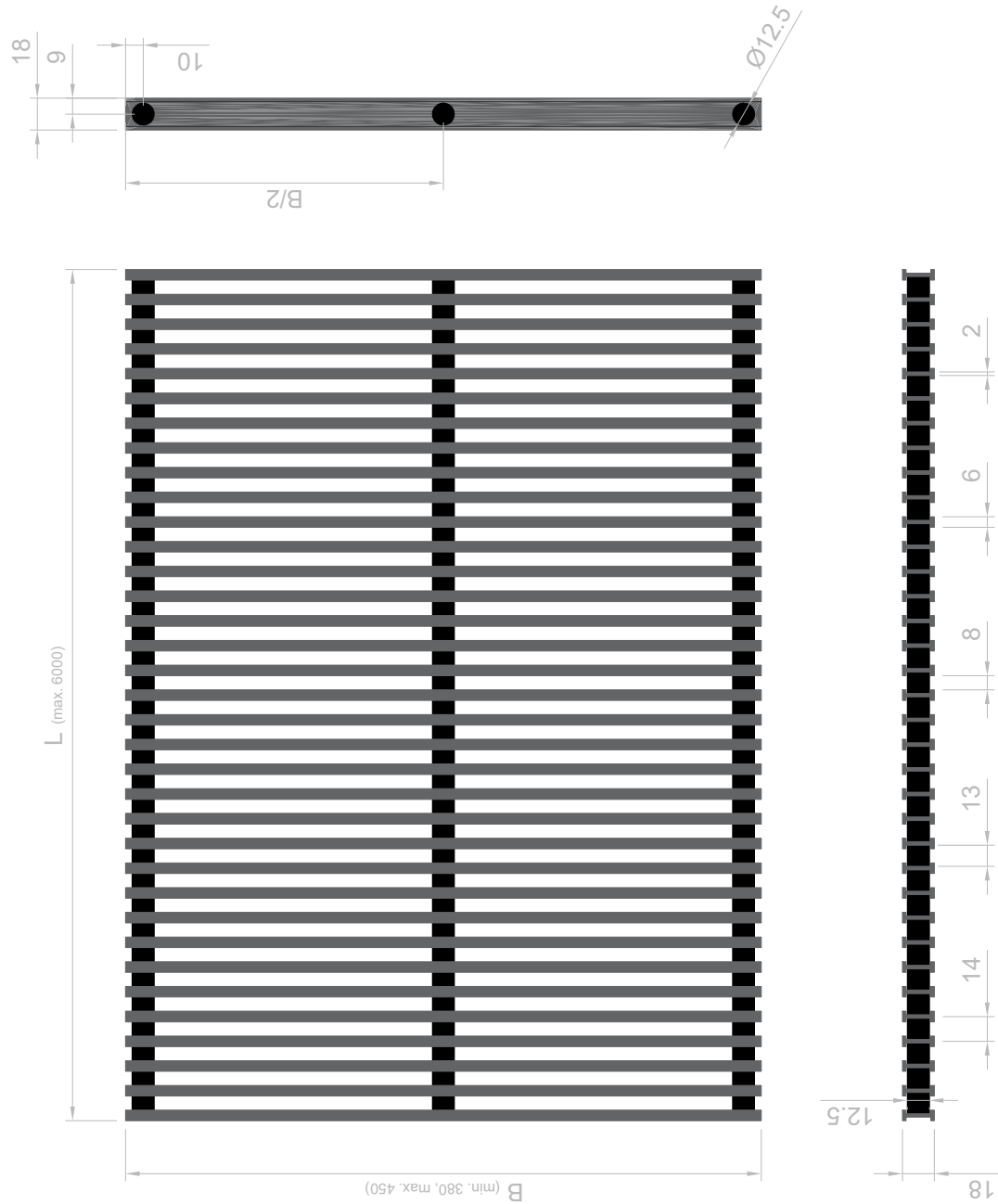
Roll-up aluminium grille, Double T-bar profile - 17 mm black spacers, 3 springs



ALUMINIUM GRILLES

Roll-up grille, double T-bar profile - technical drawings

Roll-up aluminium grille, Double T-bar profile - 13 mm black spacers, 3 springs





ALUMINIUM GRILLES

Roll-up grille, closed profile

Cross-bar grille made of aluminium – closed profile.

The grille is available in two versions:

- natural aluminium;
- anodized aluminium.

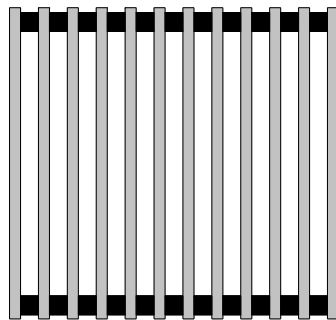
STANDARD:

- spacers 13 mm;
- distance between the bars - 13 mm;
- spacers made of black PVC.

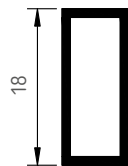
OPTION:

Spacers are available in other colours and sizes:

- black spacers 17 mm, 8 mm made of PVC;
- grey spacers 17 mm, 8 mm made of PVC.



TOP VIEW



SINGLE BAR
CROSS SECTION

Maximum length of one grille section is 6.0 m.

It is possible to make a corner grille for corner section of the heaters at angle of 90° and others. The corner grille can be made only if it is ordered with a heater at the same time. For corner grilles with an angle other than 90°, please contact our office. To see available corner options, go on page 23.

GRILLE TYPE	COLOUR	ORDER CODE
Roll-up grille, closed profile – natural aluminium	Natural aluminium	ZAL-1,8/B/L
Roll-up grille, closed profile – anodized aluminium	Satin	ZAALS-1,8/B/L
	Stainless steel	ZAALST-1,8/B/L



SATIN

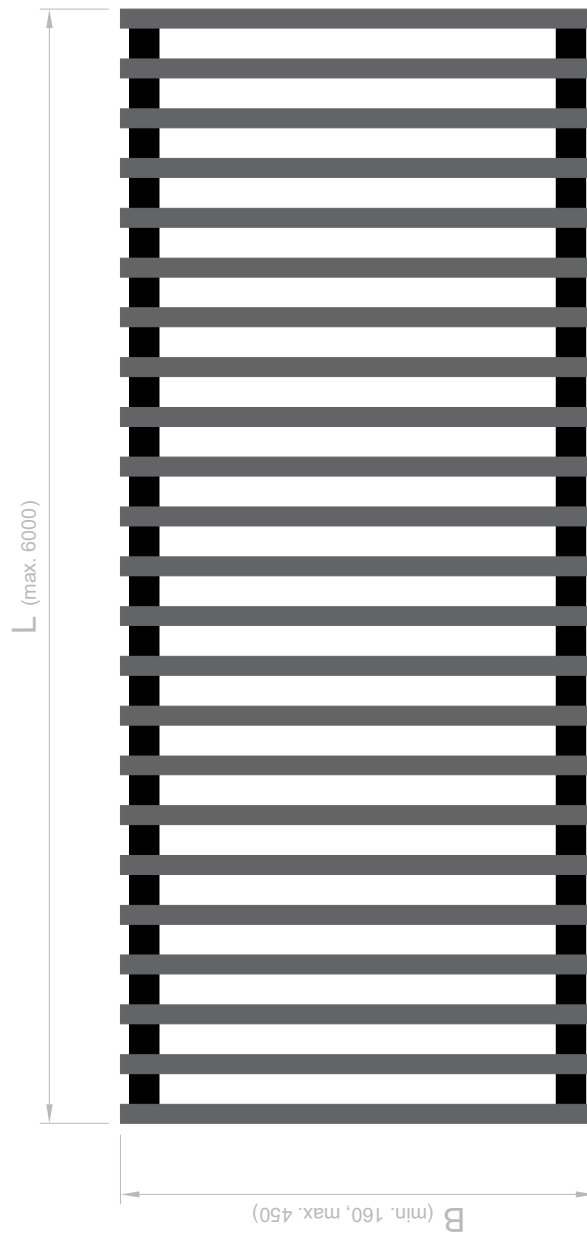
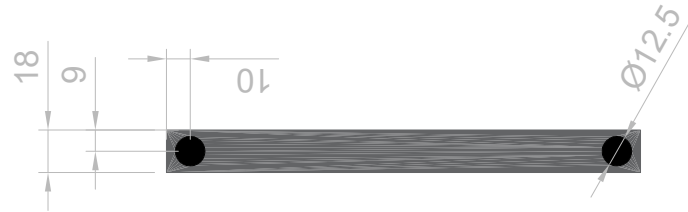


STAINLESS STEEL

ALUMINIUM GRILLES

Roll-up grille, closed profile - technical drawings

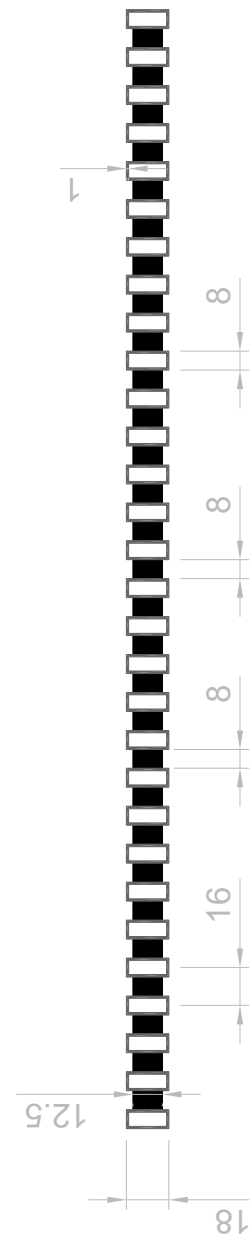
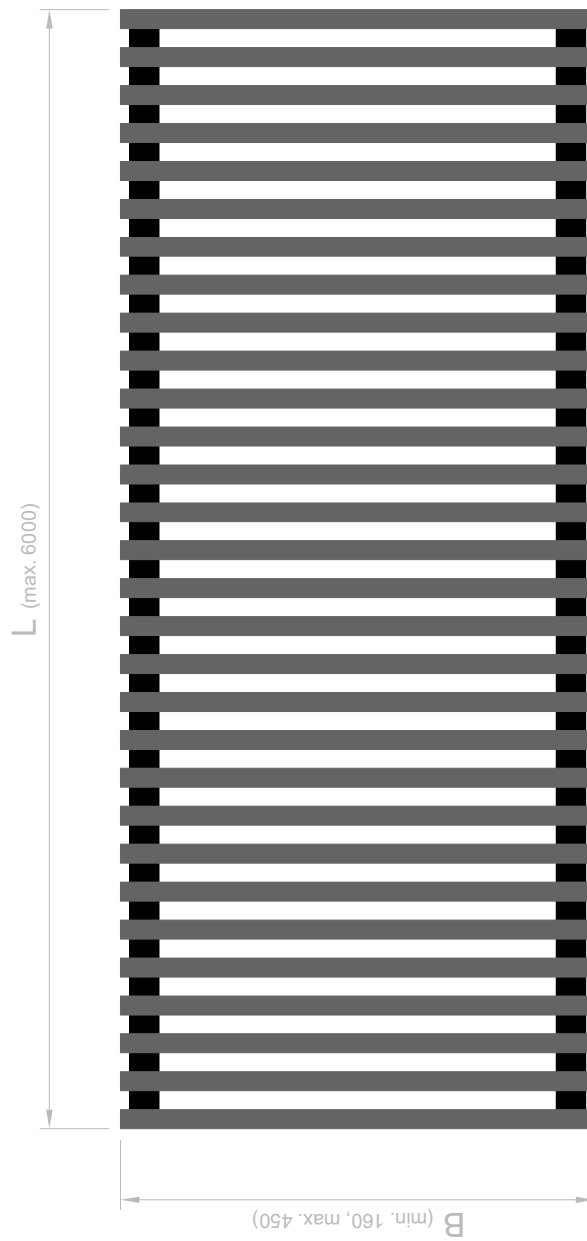
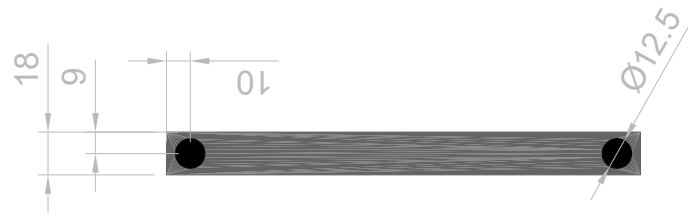
Roll-up aluminium grille, Closed profile - 13 mm black spacers



ALUMINIUM GRILLES

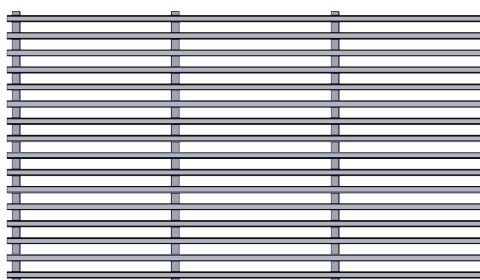
Roll-up grille, closed profile - technical drawings

Roll-up aluminium grille, Closed profile - 8 mm black spacers

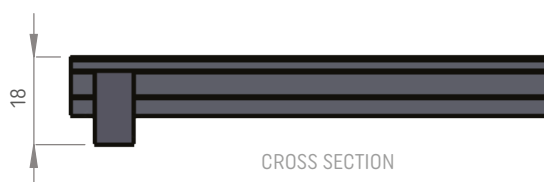


ALUMINIUM GRILLES

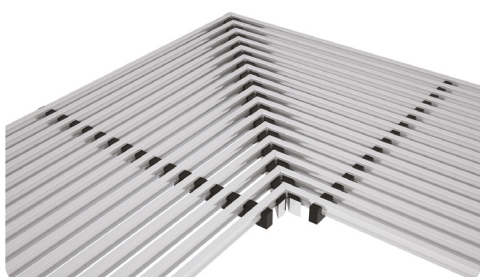
Linear grille, snap profile



TOP VIEW



CROSS SECTION



To see other available corner options, go on page 23.

Linear grille made of aluminium.

THE GRILLE IS AVAILABLE ONLY AS A RIGID VERSION.

The grille is available in the following versions:

- natural aluminium (cross-bar joiners are painted in black RAL 9005);
- anodized aluminium (cross-bar joiners are painted in black RAL 9005);
- aluminium painted in any RAL colour (grille entirely painted in RAL colour).

STANDARD:

- distance between the bars – 10.5 mm.

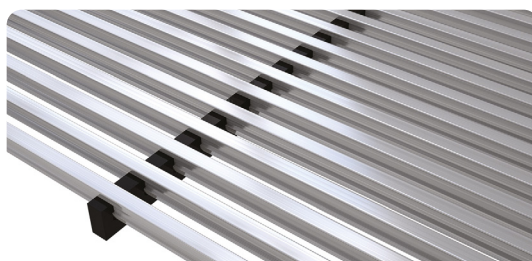
OPTION:

- distance between the bars – 7.5 mm.

Maximum length of one grille section is 3.0 m. Grilles length longer than 3 m are made of several elements.

It is possible to make a corner grille for corner section of the heaters at angle of 90° and others. The corner grille can be made only if it is ordered with a heater at the same time. For corner grilles with an angle other than 90°, please contact our office.

GRILLE TYPE	COLOUR	ORDER CODE
Linear grille, snap profile – natural aluminium	Natural aluminium	PZW-1,8/B/L
Linear grille, snap profile – anodized aluminium	Satin	PZWAS-1,8/B/L
	Stainless steel	PZWAST-1,8/B/L
Linear grille, snap profile – any RAL colour	RAL colour	PZWR-1,8/B/L



SATIN

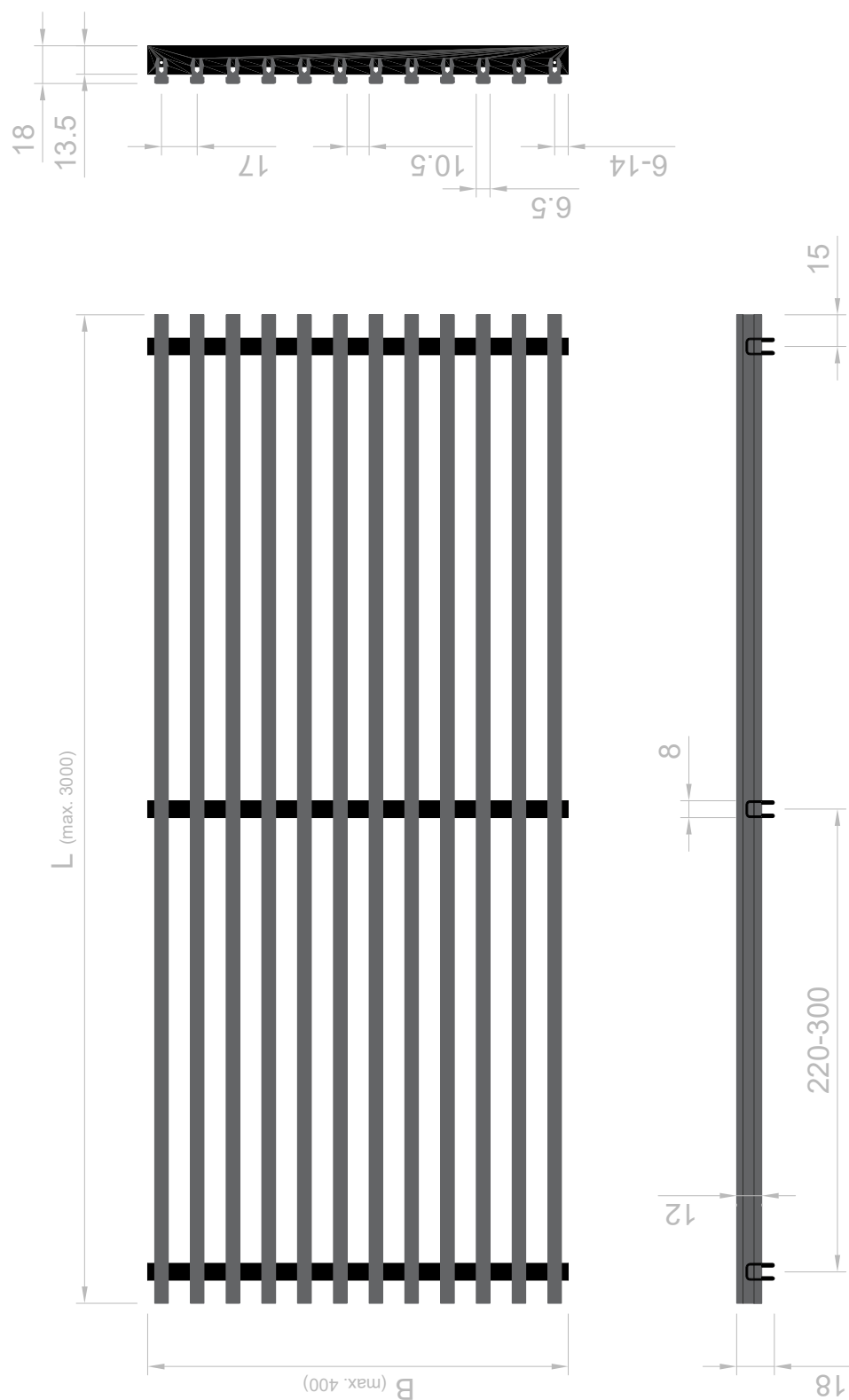


STAINLESS STEEL

ALUMINIUM GRILLES

Linear grille, snap profile - technical drawings

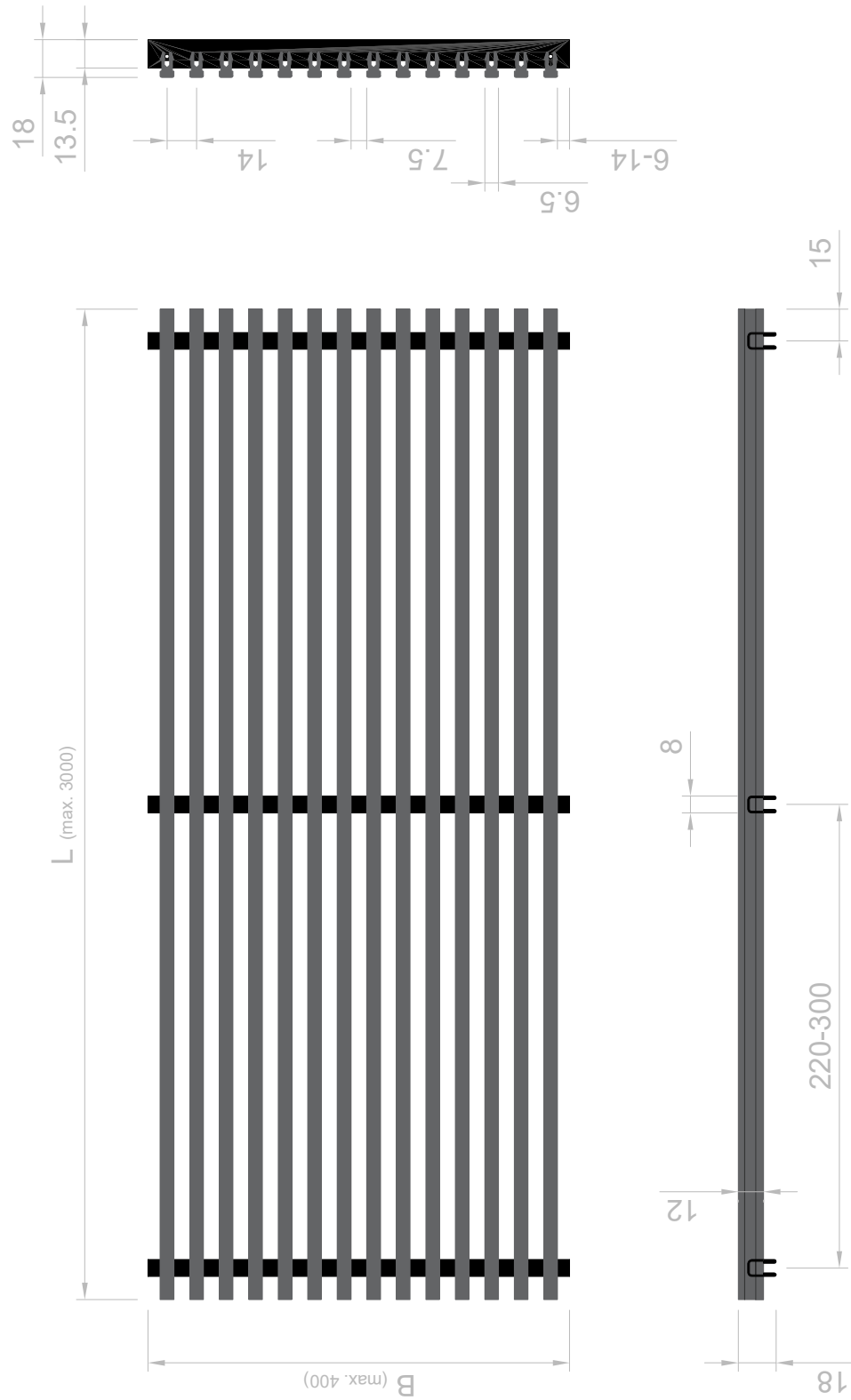
Linear (rigid) aluminium grille, Snap profile – 10,5 mm distance between the bars



ALUMINIUM GRILLES

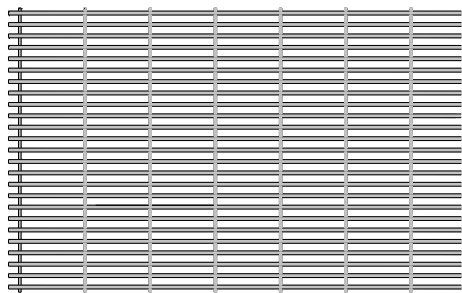
Linear grille, snap profile - technical drawings

Linear (rigid) aluminium grille, Snap profile – 7,5 mm distance between the bars



STAINLESS STEEL GRILLES

Linear grille



TOP VIEW



CROSS SECTION

Linear grille made of stainless steel.
THE GRILLE IS AVAILABLE ONLY AS A RIGID VERSION.

The grille is available in two versions:

- stainless steel;
- stainless steel brushed.

STANDARD:

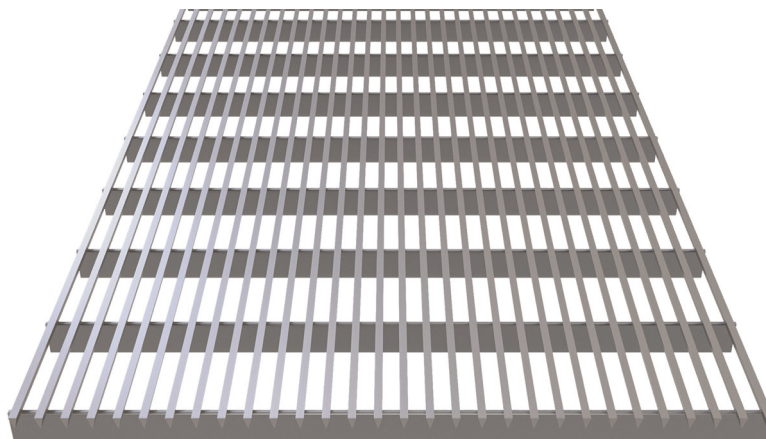
- distance between the bars – 8 mm.

Maximum length of one grille section is 2.2 m. Grilles length longer than 2.2 m are made of several elements.

It is possible to make a corner grille for corner section of the heaters at angle of 90° and others. The corner grille can be made only if it is ordered with a heater at the same time. For corner grilles with an angle other than 90°, please contact our office.

To see available corner options, go on page 23.

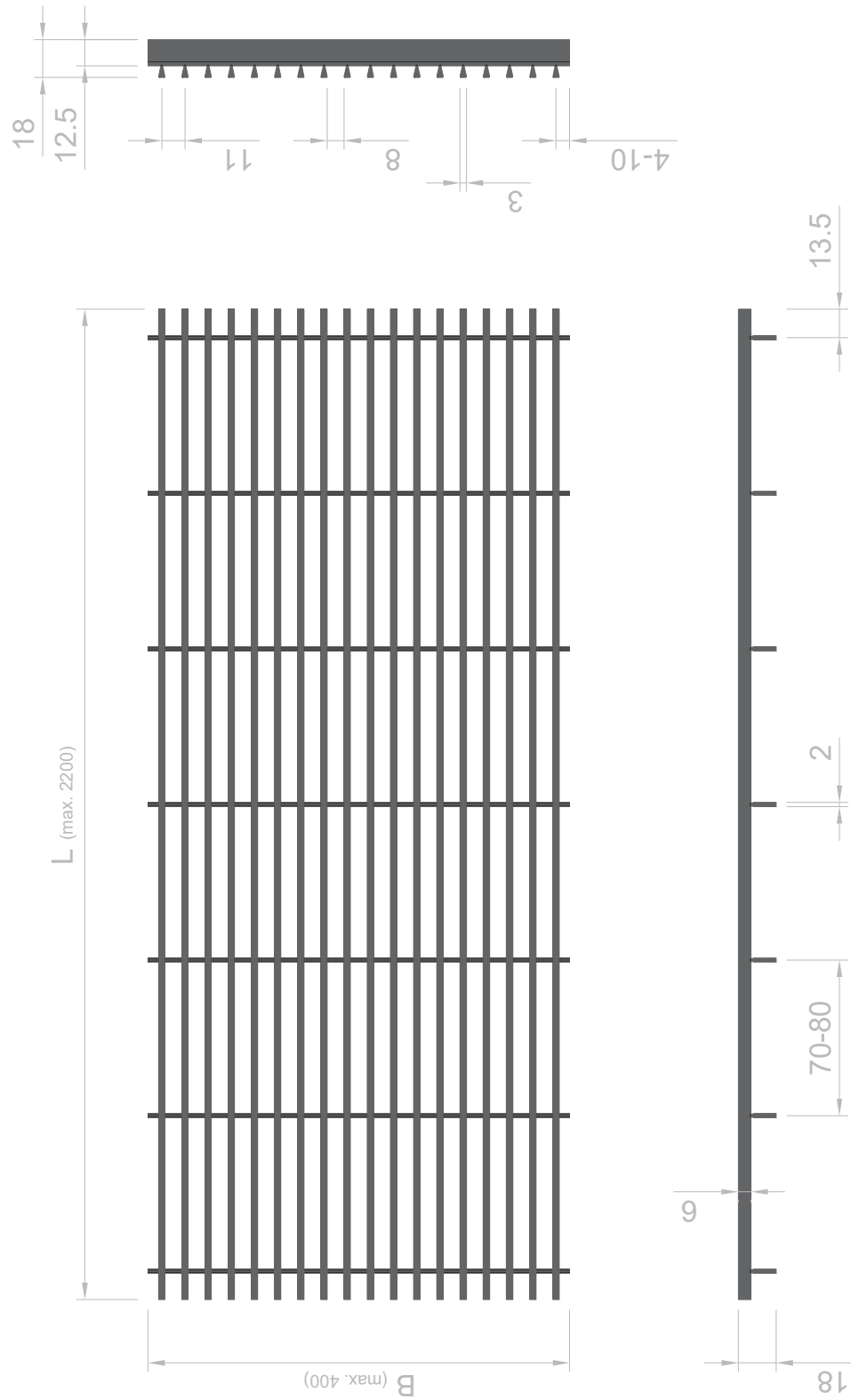
GRILLE TYPE	COLOUR	ORDER CODE
Stainless steel linear grille	Stainless steel	SN-1,8/B/L
	Stainless steel brushed	SNS-1,8/B/L



STAINLESS STEEL GRILLES

Linear grille - technical drawings

Linear (rigid) stainless steel grille - 8 mm distance between the bars





LASER CUT GRILLES



Grille made of steel.

THE GRILLE IS AVAILABLE ONLY AS A RIGID VERSION.

The grille is available in the following version:

- steel painted in any RAL colour (grille entirely painted in RAL colour).

Personalize your grille!

Place your logo or any other design on the grille of your trench heater.

GRILLE TYPE	COLOUR	ORDER CODE
Laser cut grille – any RAL colour	RAL colour	LBR-1,8/B/L



GRILLES – FREE SPACE

The data in the table below shows information on the free space for grilles 1.0 m long.

GRILLE TYPE	FREE SPACE						
	WIDTH [MM]						
	160-200	210-240	250-280	290-320	330-370	380-400	410-450
Roll-up wooden – 13 mm spacers	44%	45%	46%	47%	-	-	-
Roll-up wooden – 17 mm spacers	46%	48%	50%	50%	-	-	-
Roll-up aluminium, Double T-bar profile – 17 mm spacers	58%	60%	61%	62%	63%	61%	62%
Roll-up aluminium, Double T-bar profile – 13 mm spacers	49%	51%	52%	52%	53%	51%	52%
Roll-up aluminium, Closed profile – 13 mm spacers	53%	54%	55%	56%	57%	57%	57%
Roll-up aluminium, Closed profile – 8 mm spacers	43%	44%	45%	46%	46%	46%	47%
Linear aluminium, Snap profile – 10,5 mm distance between the bars	65%	64%	63%	62%	62%	62%	-
Linear aluminium, Snap profile – 7,5 mm distance between the bars	58%	56%	56%	55%	55%	54%	-
Linear stainless steel – 8 mm distance between the bars	73%	72%	72%	72%	72%	72%	-

The grilles are additional accessories for trench heaters and heating & cooling trench units. They should be included in the order as a separate item.

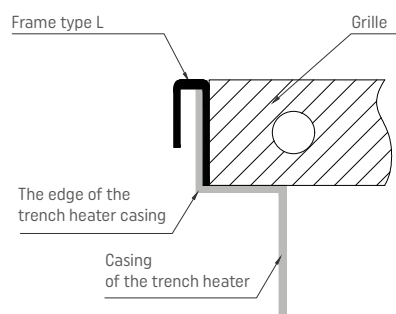
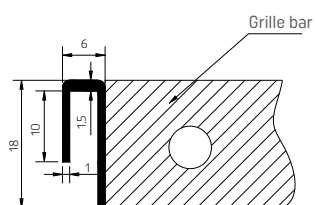
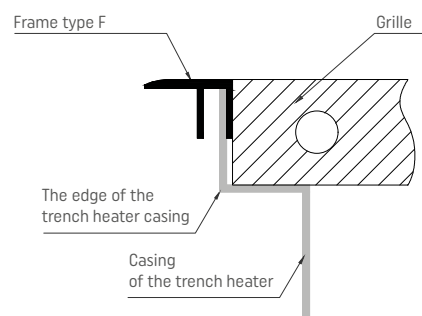
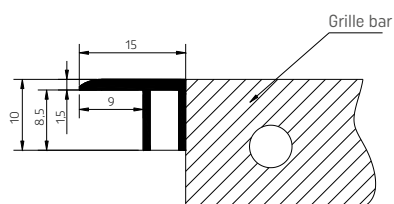
The grille should be cleaned with a slightly damp cloth without using detergents, making sure that it does not contain any abrasive elements that could damage the outer coating of the grille.

The grilles are resistant to pressure and abrasion for low-intensity pedestrian traffic. Avoid increasing pressure on the grille bars, e.g. by placing interior furnishings on them.



ALUMINIUM FRAMES

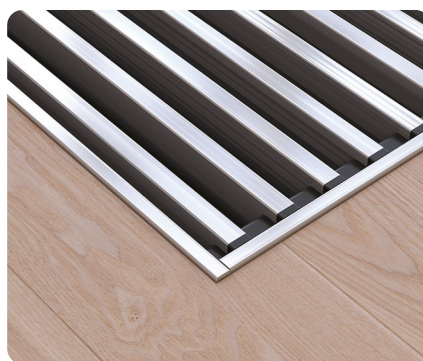
Frames type F and L



COLOUR	F-TYPE FRAME	L-TYPE FRAME
Natural aluminium	OF-B/L	OL-B/L
Satin	OFS-B/L	OLS-B/L
Stainless steel	OFST-B/L	OLST-B/L
Gold	OFZ-B/L	OLZ-B/L
Black	OFC-B/L	OLC-B/L
RAL colour	OFRAL-B/L	OLRAL-B/L



F-TYPE FRAME



L-TYPE FRAME



STAIN



STAINLESS STEEL



GOLD

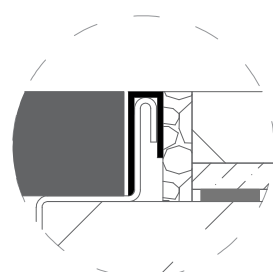


BLACK

ALUMINIUM FRAMES

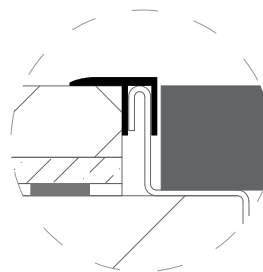
Frames type F and L

The L- and F-type aluminium frames are a decorative element and mask the space between the floor and the trench heater casing. The frames are supplied as a suitably cut elements for self-assembly.



L-type frame

Installed on the casing edge between the casing and the floor finish. Expansion joint fillers are recommended.



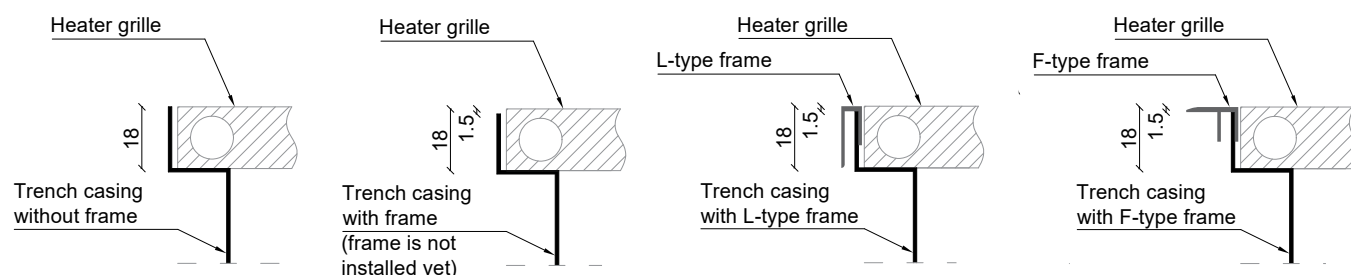
F-type frame

Installed on the casing edge and on the floor finish. Hides the border of the floor finish.

There is an option to paint the L- and F-type frames in any colour from the RAL palette.

The height of the trench casing edge, for technological reasons, depends on the use of the frame. It is recommended to order the frame together with the heaters or to inform the manufacturer about the planned frame installation on a later stage.

The edge of a VERANO trench casing without frame is 18 mm high, which makes it flush with the grille and floor finish level. The height of the trench casing edge adapted to the installation of the frame is reduced by 1.5 mm.

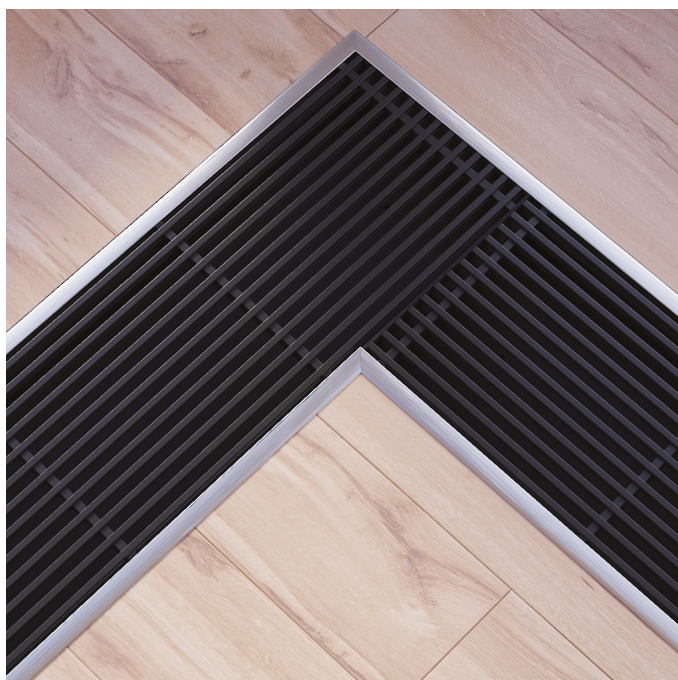


The frames are additional equipment for trench heaters and heating & cooling trench units. They should be included in the order as a separate item.

The frame should be cleaned with a slightly damp cloth without using detergents, making sure that it does not contain any abrasive elements that could damage the outer coating of the frame.



CORNER OPTIONS



CORNER TRENCH SECTION

- with cross-bar grille

FRAMES:

- F-type



CORNER TRENCH SECTION

- with linear grille

FRAMES:

- F-type



CORNER TRENCH SECTION

- with cross-bar grille
- herringbone grille shape

FRAMES:

- F-type



CORNER TRENCH SECTION

- with linear grille
- herringbone grille shape

FRAMES:

- F-type



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